AS ISO 17945:2022 ISO 17945:2015





Petroleum, petrochemical and natural gas industries — Metallic materials resistant

to suffice stress cracking in correcive This is a preview. Click here to purchase the full publication. petroleum retining environments



AS ISO 17945:2022

This Australian Standard ® was prepared by ME-092, Materials, equipment, structures and related services for petroleum, petrochemical and natural gas industries. It was approved on behalf of the Council of Standards Australia on 20 April 2022.

This Standard was published on 13 May 2022.

The following are represented on Committee ME-092:

Australian Industry Group
Australian Organisation for Quality
Australian Petroleum Production and Exploration Association
Australian Pipelines and Gas Association
Department for Energy and Mining, SA
Department of Mines, Industry Regulation and Safety, WA
DNV-GL Oil and Gas
Energy Safe Victoria
Engineers Australia
National Energy Resources Australia
Resources Safety & Health Queensland
University of Western Australia

This is a preview. Click here to purchase the full publication.

Keeping Standards up-to-date

Ensure you have the latest versions of our publications and keep up-to-date about Amendments, Rulings, Withdrawals, and new projects by visiting: www.standards.org.au

Petroleum, petrochemical and natural gas industries — Metallic materials resistant

This is a preview. Click here to purchase the full publication.

COTTOSIVE PETITOIEUTH TEITHING

environments

First published as AS ISO 17945:2022.

COPYRIGHT

- © ISO 2022 All rights reserved
- © Standards Australia Limited 2022

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher, unless otherwise permitted under the Copyright Act 1968 (Cth).

Preface

This Standard was prepared by the Standards Australia Committee ME-092, Materials, equipment, structures and related services for petroleum, petrochemical and natural gas industries.

The objective of this document is to establish material requirements for resistance to sulfide stress cracking (SSC) in sour petroleum refining and related processing environments containing H_2S either as a gas or dissolved in an aqueous (liquid water) phase with or without the presence of hydrocarbon.

This document does not include and is not intended to include design specifications. Other forms of wet H_2S cracking, environmental cracking, corrosion, and other modes of failure are outside the scope of this document. It is intended to be used by refiners, equipment manufacturers, engineering contractors, and construction contractors.

This document is directed at the prevention of SSC of equipment (including pressure vessels, heat exchangers, piping, valve bodies, and pump and compressor cases) and components used in the refining industry. Prevention of SSC in carbon steel categorized under P-No. 1 in Section IX of the ASME Boiler and Pressure Vessel Code (BPVC) is addressed by requiring conformance with NACE SP0472.

This document applies to all components of equipment appead to cour refinery equipments (see Clause 6) w This is a preview. Click here to purchase the full publication.

- (a) compromise the integrity of the pressure-containment system;
- (b) prevent the basic function of the equipment; and/or
- (c) prevent the equipment from being restored to an operating condition while continuing to contain pressure.

This document is identical with, and has been reproduced from, ISO 17945:2015, *Petroleum, petrochemical and natural gas industries* — *Metallic materials resistant to sulfide stress cracking in corrosive petroleum refining environments*.

As this document has been reproduced from an International document, the following applies:

- (i) In the source text "this International Standard" should read "this document".
- (ii) A full point substitutes for a comma when referring to a decimal marker.

Australian or Australian/New Zealand Standards that are identical adoptions of international normative references may be used interchangeably. Refer to the online catalogue for information on specific Standards.

The terms "normative" and "informative" are used in Standards to define the application of the appendices or annexes to which they apply. A "normative" appendix or annex is an integral part of a Standard, whereas an "informative" appendix or annex is only for information and guidance.

Contents

Pre	eface			ii
For	eword			v
Int	roductio	n		vi
1	Scone			1
	-		ences	
3			tions	
	•		reviated terms	
5	$\hat{5}.1$	Responsi	bilities of the end userbility of the manufacturer	3
6	Factors	contribu	ting to SSC	4
	6.1	General p	parameters affecting SSC	4
	6.2	Effect of	material condition and stress level on susceptibility to SSC.	4 5
	This	is a pro	eview. Click here to purchase the full publication.	5 5
	6.5	Factors a Bases for	ffecting time to failure due to SSC establishing whether equipment falls within the scope of this tional Standard	6
7	Material	ls include	ed in this International Standard	6
8	Hardnes	s requir	ements	7
9	Procedu	re for th	e addition of new materials or processes	8
	9.1	General b	palloting requirements	8
			erience data requirements	
			ry test data requirements	
10	New re	striction	s and deleted materials	8
11	Qualifi	cation of	unlisted alloys, conditions, and/or processes for specific applications	9
12	Standa	rd road i	nap	9
13	Ferrou	s materia	als	11
	13.1		and alloy steels	
			Requirements for all carbon and alloy steels	11
		13.1.2	Requirements for carbon steels listed as P-No. 1 Group 1 or 2 in Section IX of the ASME BPVC	11
		13.1.3	Requirements for other carbon steels	
		13.1.4	Requirements for alloy steels listed with P-numbers in Section IX of the	
		1215	ASME BPVC	
		13.1.5 13.1.6	Requirements for other alloy steels	
		13.1.7	Welding requirements for carbon steels listed as P-No. 1 in Section IX of the ASME BPVC	
		13.1.8	Welding requirements for alloy steels listed as P-No. 3, 4, or 5A in Section IX of the ASME BPVC	13
		13.1.9	Corrosion resistant weld overlays, hard facing weld overlays, cladding, and thermal spray coatings on carbon steels and alloy steels	13
	13.2		n and ductile iron	13
	13.3		stainless steels	
	13.4		sitic stainless steels	
			Low-carbon martensitic stainless steels	

Annex C Bibliograph		hv			
		requirements (normative) Welding procedure qualification hardness survey layouts			
Ann	ex B	(informative) Background information on hardness testing and			
Annex A		(informative) Sulfide species plot			
20		essors and pumps			
19					
	18.7	Special process parts			
	18.5 18.6	Seal rings and gaskets Snap Rings			
	10 5	18.4.2 Diaphragms, pressure-measuring devices, and pressure seals			
		18.4.1 General requirements for instrumentation and control devices	2		
	18.4	Instrumentation and control devices			
	18.3	Springs			
	18.1 18.2	General requirements for special components Bearings			
18	-	Special components			
17	_	, coatings, and diffusion processes			
1 7					
	16.2 16.3	Exposed bolting			
		General bolting requirements			
16	Bolting				
	15.7	Cold-deformation processes	2		
		15.6.2 Cold-formed (rolled) threads			
	13.0	15.6.1 Machine-cut threads			
	15.5 15.6	Identification stampingThreading			
	15.4	Cladding on carbon steels, alloy steels, and martensitic stainless steels			
	15.3	Welding	2		
	15.2	Corrosion resistant overlays, hard facing overlays, and cladding			
15	15.1	General fabrication requirements			
1 F		This is a preview. Click here to purchase the full publication.			
		Aluminium allovs	2		
	14.4	Titanium alloys			
	14.3	Cobalt-nickel-chromium-tungsten alloys	2		
	14.2	Cobalt-Nickel-chromium-molybdenum alloys	2		
		14.1.2 Precipitation-hardenable nickel alloys			
	14.1	Nickel alloys			
14		rous materials			
		13.9.3 Welding requirements for precipitation-hardenable stainless steels			
		13.9.2 Martensitic precipitation-hardenable stainless steels			
		13.9.1 Austenitic precipitation-hardenable stainless steel	1		
	13.9	Precipitation-hardenable stainless steels	1		
		13.8.2 Welding requirements for duplex stainless steels			
	13.8	Duplex stainless steels 13.8.1 General requirements for duplex stainless steels			
	13.7	Highly alloyed austenitic stainless steels			
	13.6	Specific austenitic stainless steel grades			
	13.5	Austenitic stainless steels	1		
		13.4.3 Welding and overlays on martensitic stainless steels	I		

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any This is a preview. Click here to purchase the full publication. and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: Foreword — Supplementary information.

The committee responsible for this document is ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries.*